

Chapter 16

ROOMLESS CABINETS

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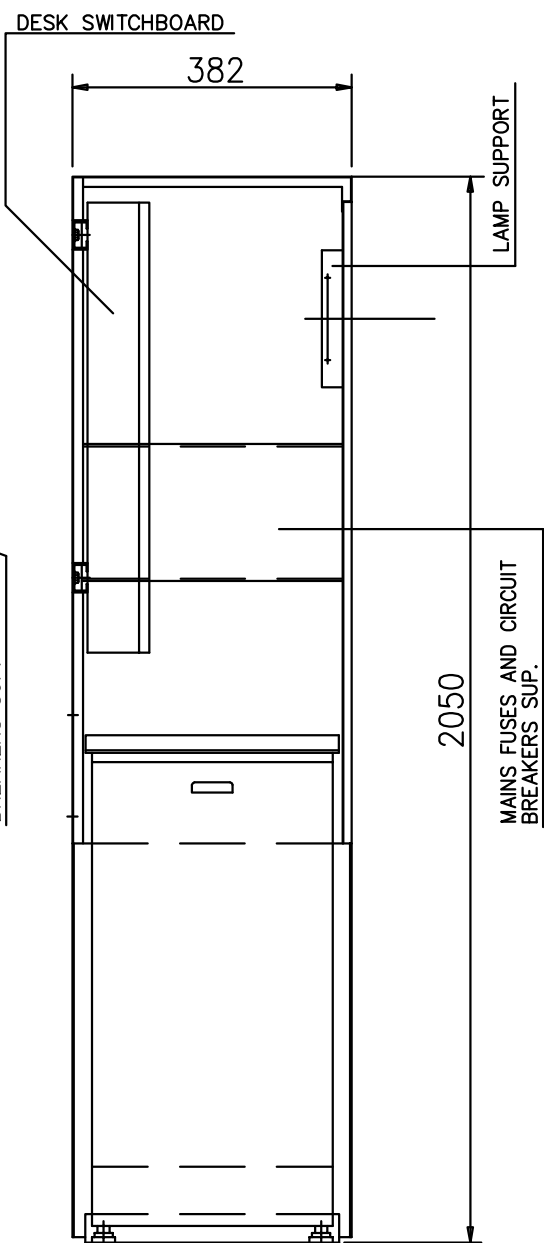
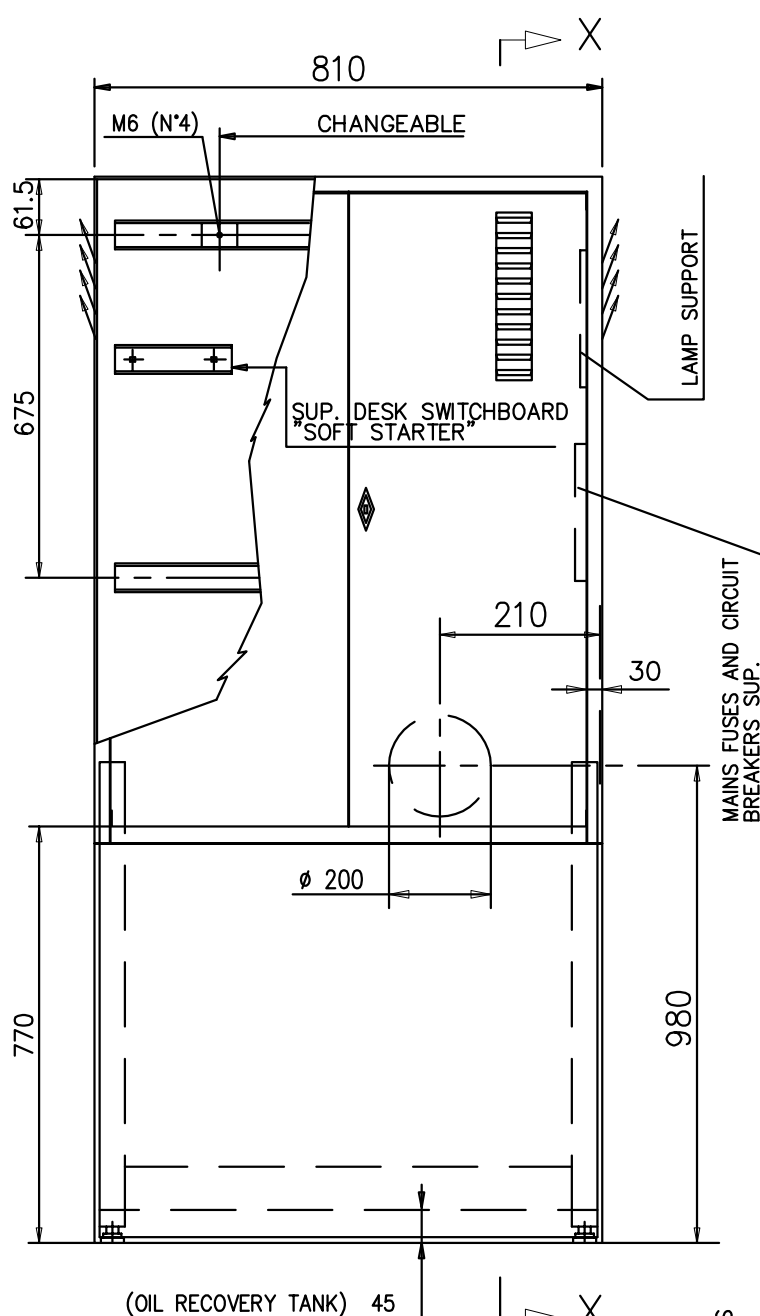
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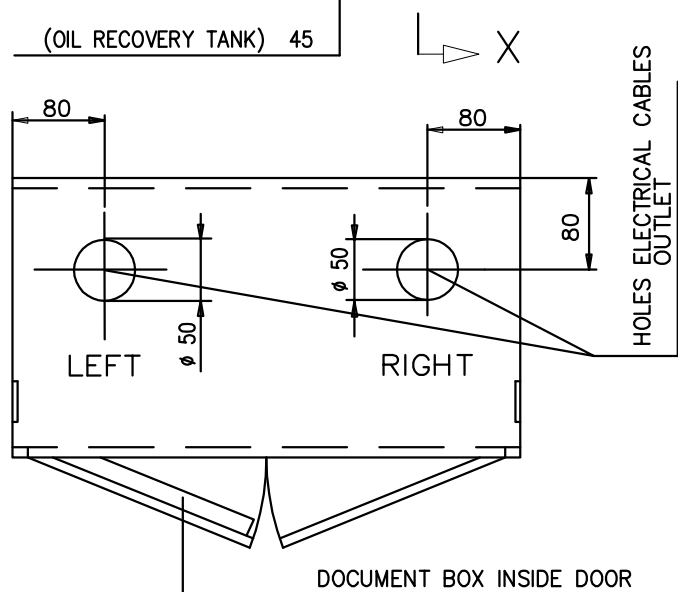
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Enclosed with this handbook and related production.

DRAWING		DESCRIPTION	
9680/2A		Cabinet assembly (Double doors) for tanks: CM3/R – CM3 – CM - CA	
9680/SC320A		Cabinet assembly (Double doors) over tanks: CM/320-A	
ARM-MONT/CM3-A-SC		Assembly instructions for cabinet 0884/CM3-A-SC	
9680/CM320-A-SM		Cabinet type CM3 (version assembled or disassembled) for tank model CM/320-A	
ARM-MONT/CM320-SM		Assembly instructions for CM3 cabinet	
9680/HL-AIR		Cabinets type HL/300-AR ; HL/420-AR (version assembled or disassembled)	
ARM-MONT/HL....-AR		Assembly instructions for HL/AIR cabinets	
9680/HL-OIL		Cabinet type HL/OIL-AR	
UT		Index Chapter 16	
		DATE 02/15	
		ROOMLESS CABINETS	
		IN-CHAP-16	



SECTION X-X



MASS: 50 Kg
(INCLUDE LOWER PANELS)

SUPPLY CODE:
0884/CM3-A-SC

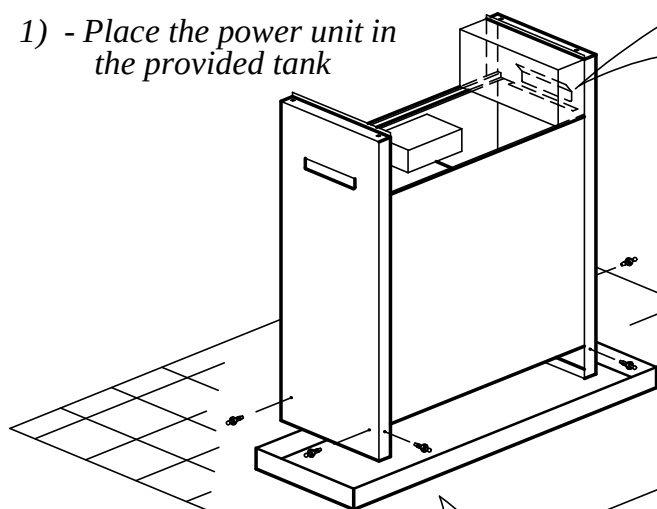
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CABINET ASSEMBLY (DOUBLE DOORS)
OVER TANK: CM/320-A

DATE	04/13
DWG Nr	9680/SC320A

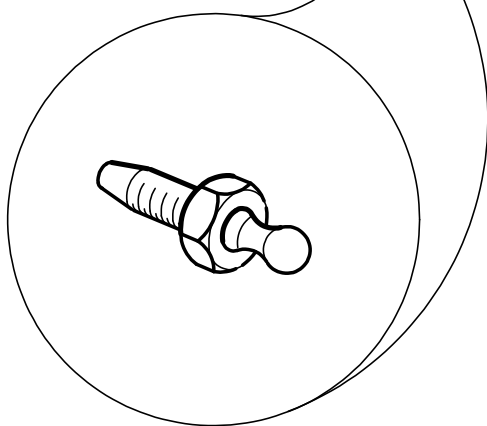
1) - Inserire la centralina
nella vaschetta a corredo

1) - Place the power unit in
the provided tank



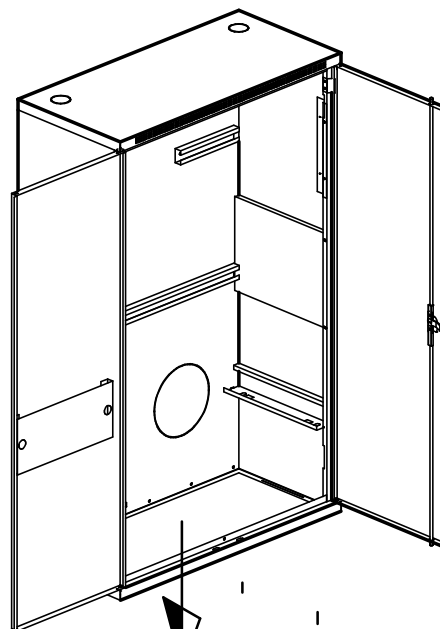
2) - Inserire n° 4 dadi in
gabbia M6 nelle sedi
poste sulle superfici
superiori dei due fianchi.

2) - Place 4 caged nuts in the
openings present on the
upper part of side plates.



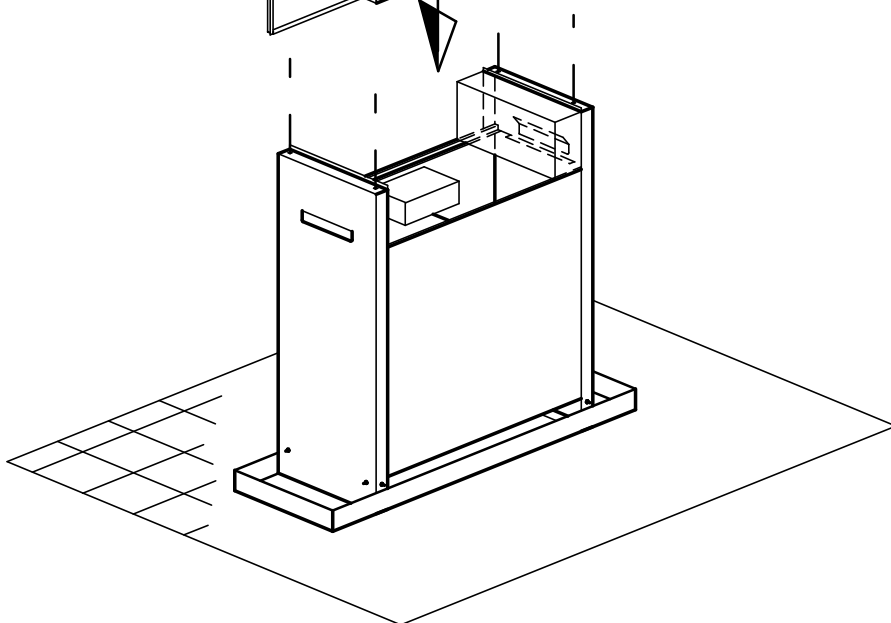
3) - Avvitare n° 6 perni autofilettanti
nei prefori posti nella parte
inferiore del cassone.

3) - Fix 6 self-tapping stubs
in the holes of the lower
part of the tank.



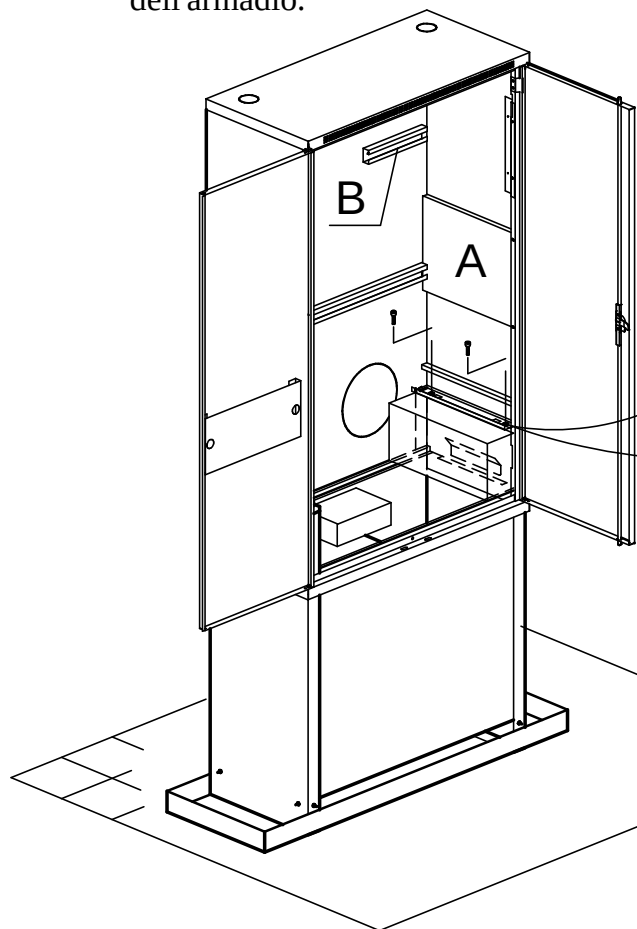
4) - Inserimento armadio
sopra cassone

4) - Placing of cabinet
over the power unit.



- 6) - Fissare lamiera amovibile Rif. A,
(per fissaggio quadro di sezionamento)
a scelta lato DX o SX dell'armadio.
- 7) - Fissare eventualmente lamierino Rif. B,
(per fissaggio inferiore eventuale quadretto
SOFT STARTER) a scelta lato DX o SX
dell'armadio.

- 6) - Fix removable plate Ref. A,
(for mains fuses and circuit breakers)
on the Right or Left part of the cabinet.
- 7) - Fix optional plate Ref. B,
(for SOFT STARTER option fixing)
on the Right or Left part of the cabinet.



- 5) - Avvitare n° 4 viti M6
nelle sedi dadi in gabbia
(Riferimento fase 1)

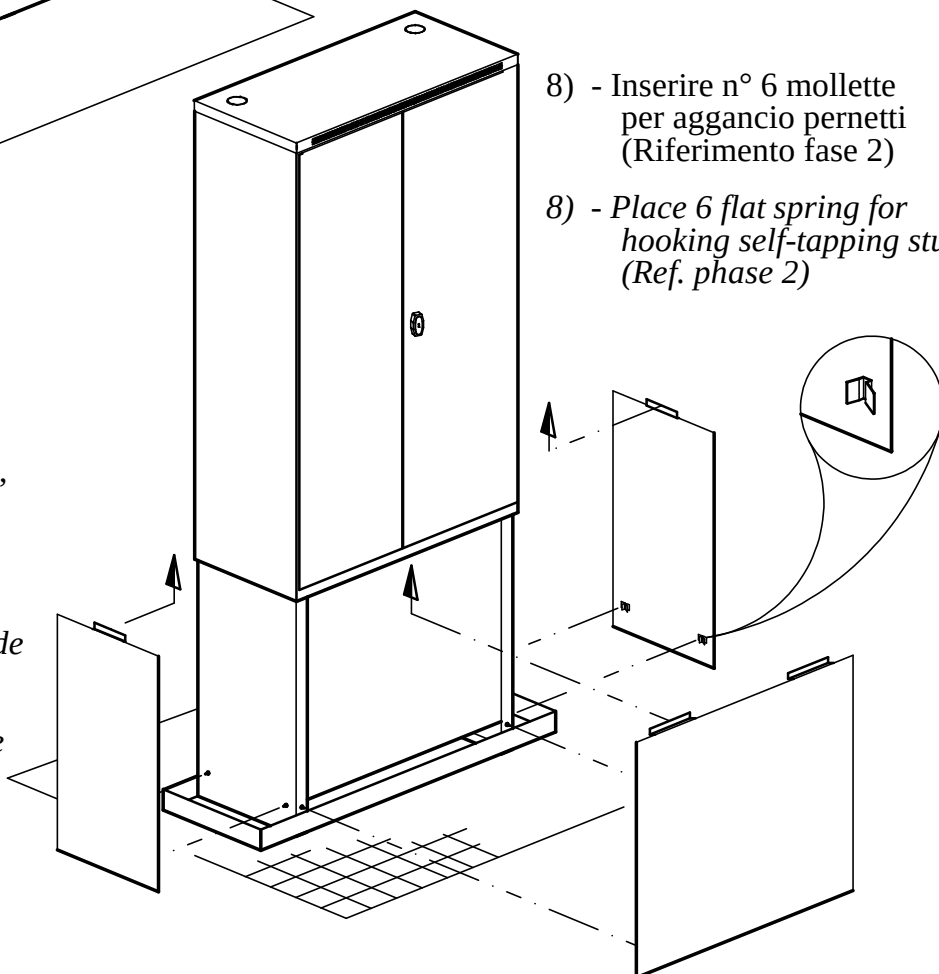
- 5) - Fix 4 M6 screws
on the cage nut.
(Ref. phase 1)

- 8) - Inserire n° 6 mollette
per aggancio pernetti
(Riferimento fase 2)

- 8) - Place 6 flat spring for
hooking self-tapping stubs
(Ref. phase 2)

- 9) - Infilare le linguette dei carter
inferiori nelle apposite asole
situate sotto la cintura
dell'armadio.
Terminata questa operazione,
premere nella parte inferiore
affinchè il carter si agganci
agli appositi pernetti.

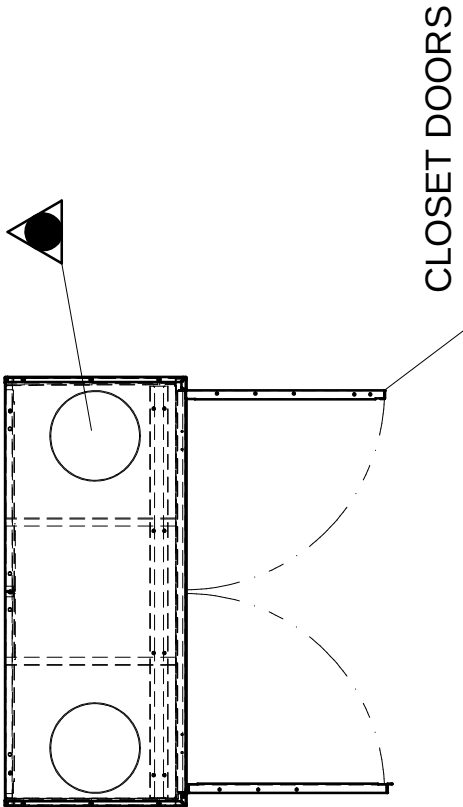
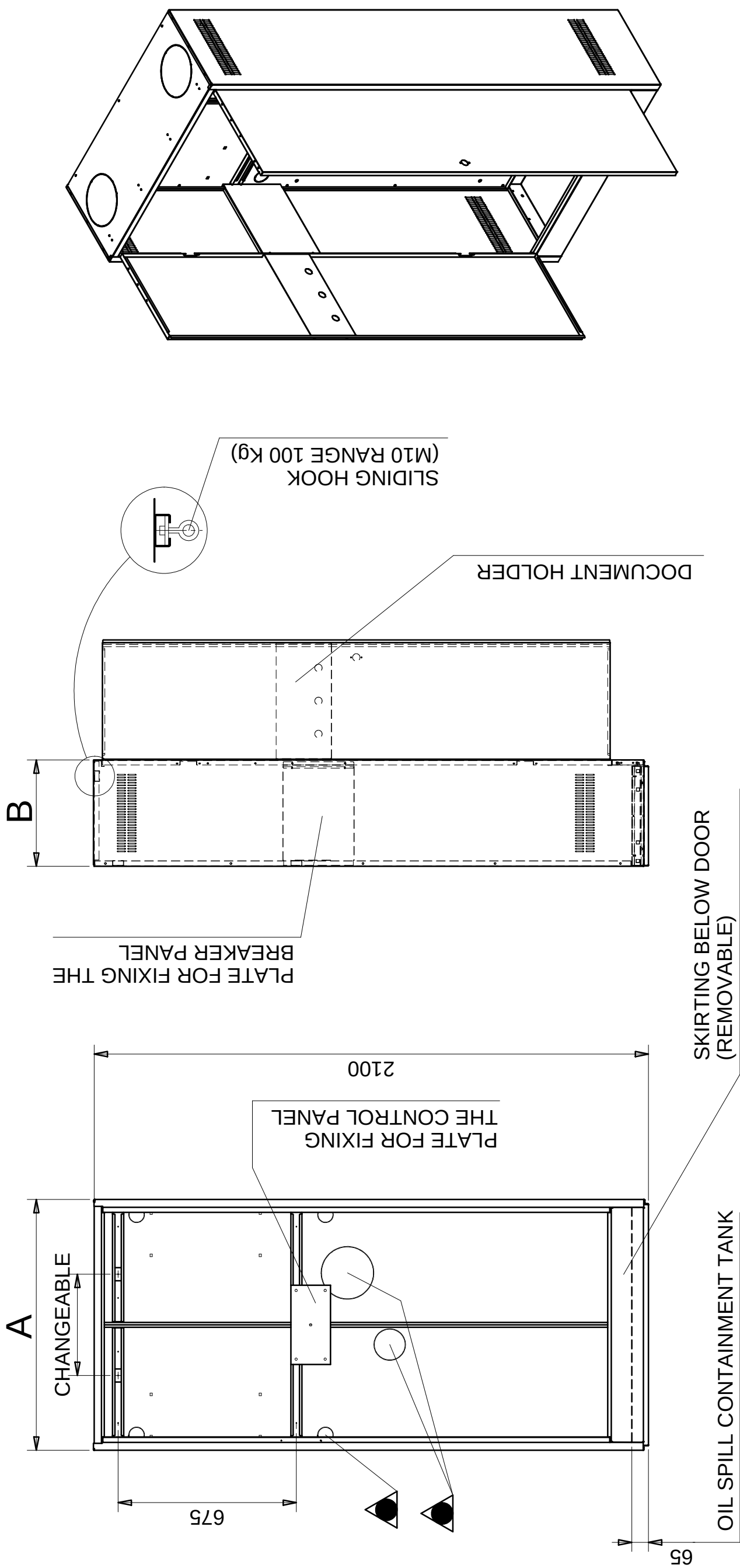
- 9) - Place the side panel tabs inside
the related openings under
the cabinet upper part.
After this operation, push the
lower part to fix the cover
plates on the related stubs.



UT		

CABINET TYPE CM3 VERSION: ASSEMBLED / DISASSEMBLED FOR TANK MODEL CM/320-A		
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DATE	06/12
DWG No	9680/CM320-A-SM



NOTE:

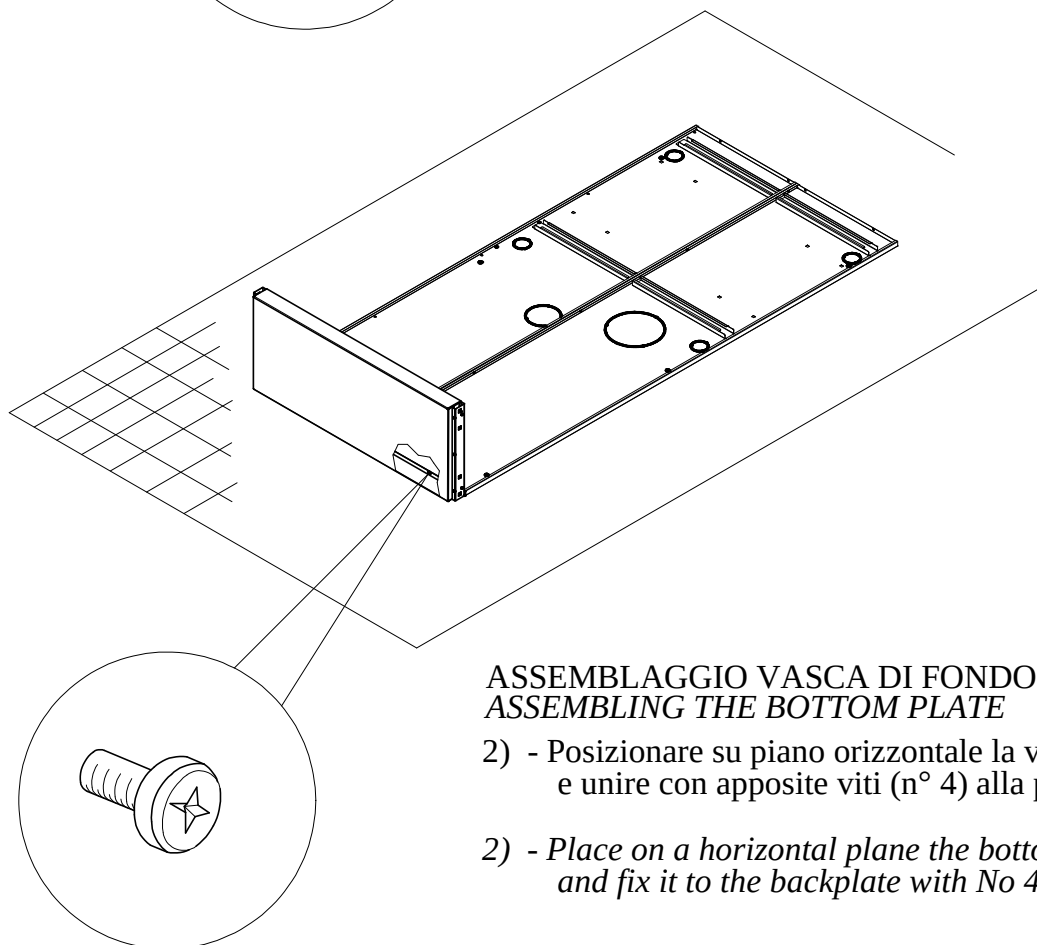
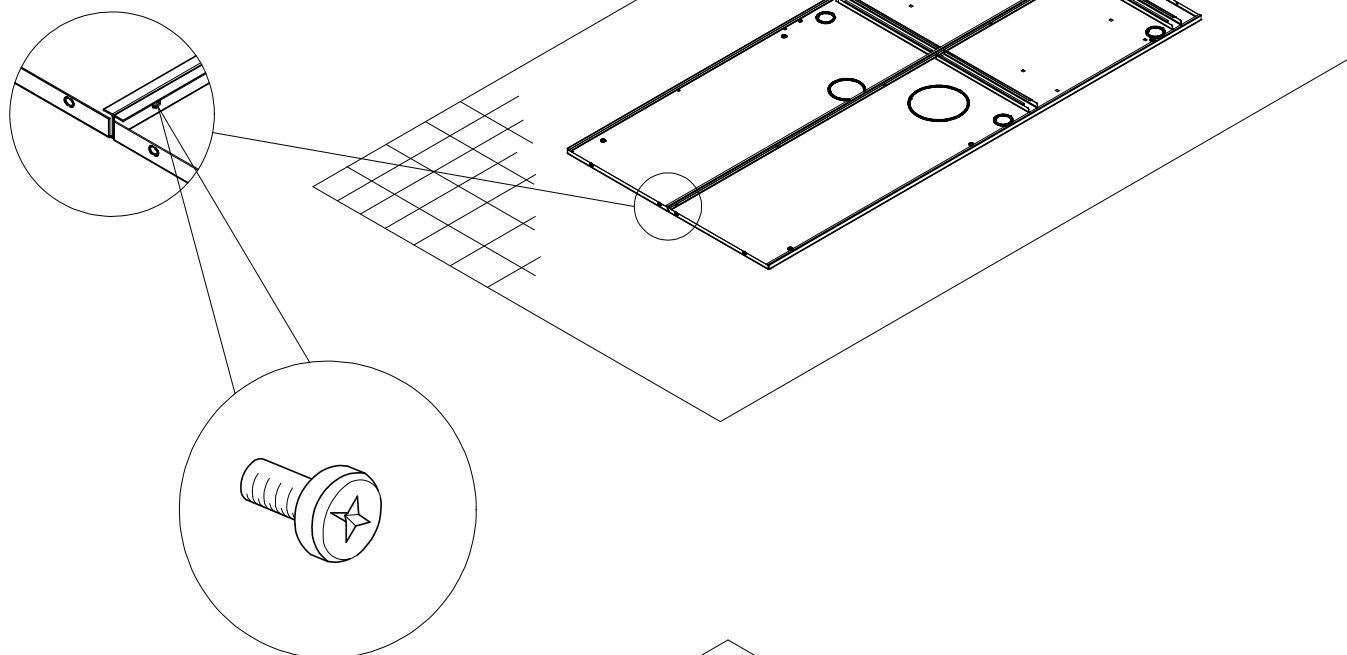
 - PRE-CUT OPENING FOR WIRING AND PIPING ACCESS

TANK MODEL	A	B	NET WEIGHT Kg	VERSION CODE ASSEMBLED	VERSION CODE DISASSEMBLED
CM/320-A	950	400	70	0884/CM32A-150	0884/CM32A-150.SM

ASSEMBLAGGIO SCHIENALI PARETE ASSEMBLING THE BACKPLATE

1) - Posizionare su piano orizzontale
le due parti e unire con apposite viti (n° 5)

1) - *Place on a horizontal plane the two
parts and fix them with No 5 screws*



ASSEMBLAGGIO VASCA DI FONDO ASSEMBLING THE BOTTOM PLATE

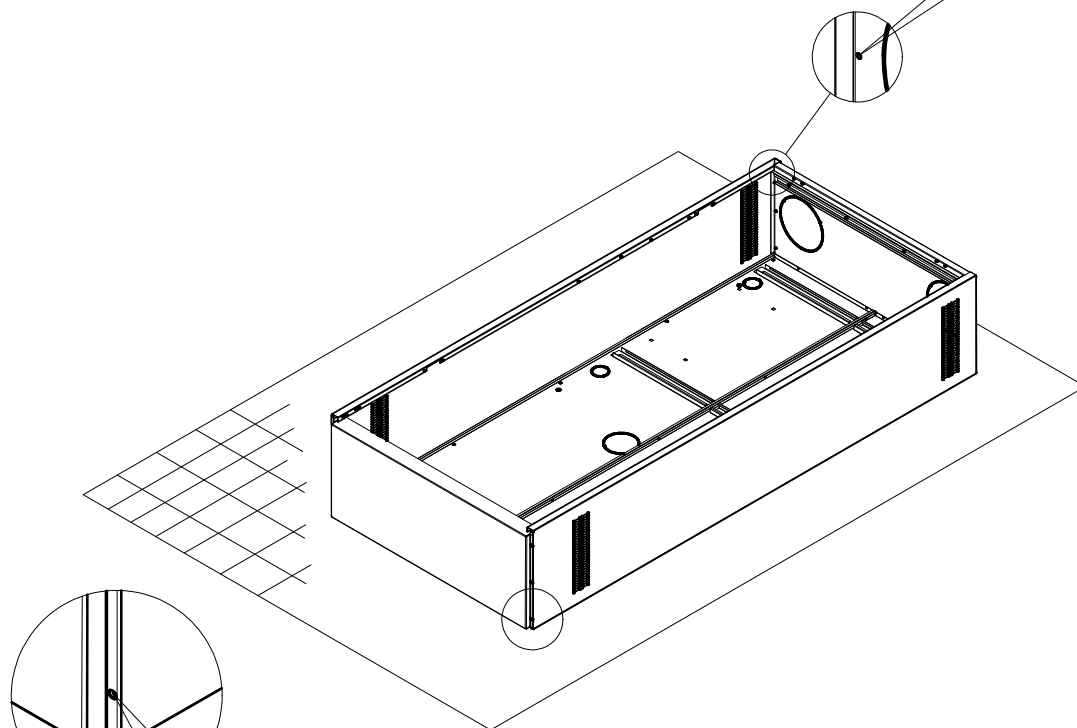
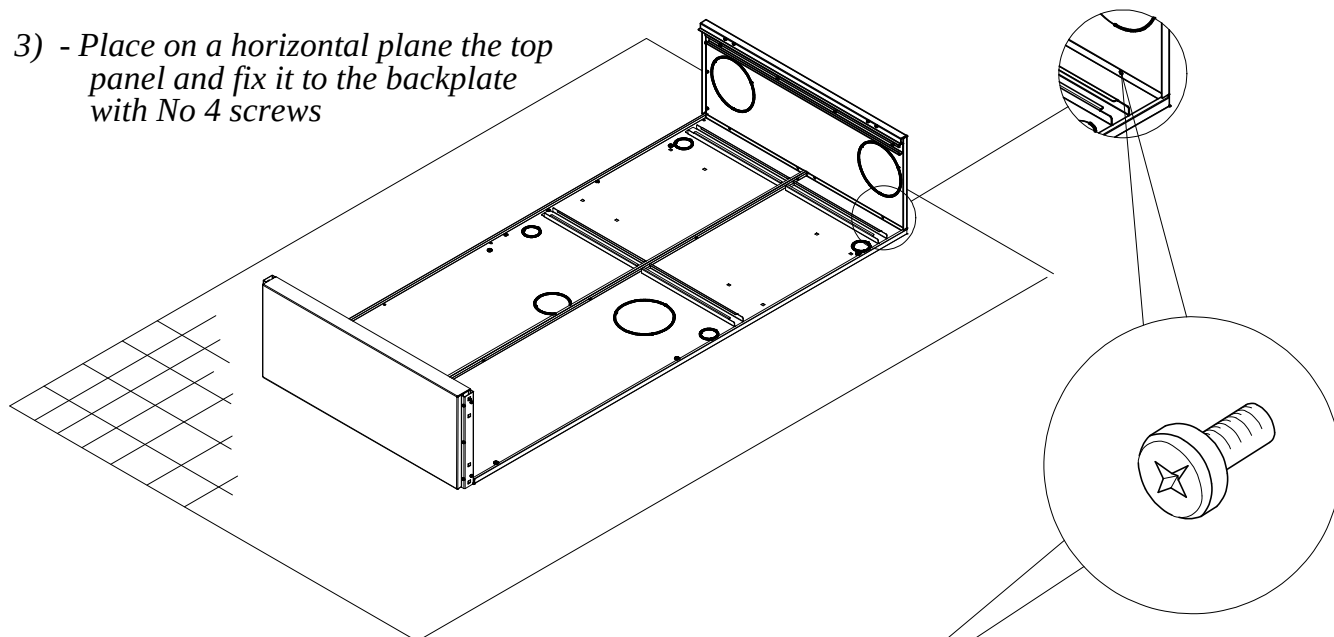
2) - Posizionare su piano orizzontale la vasca
e unire con apposite viti (n° 4) alla parete schienale

2) - *Place on a horizontal plane the bottom plate
and fix it to the backplate with No 4 screws*

ASSEMBLAGGIO COMPONENTE TETTO ASSEMBLING THE TOP PANEL

3) - Posizionare su piano orizzontale il componente tetto e unire con apposite viti (n° 4) alla parete schienale

3) - *Place on a horizontal plane the top panel and fix it to the backplate with No 4 screws*



ASSEMBLAGGIO FIANCATE (Dx - Sx) ASSEMBLING SIDE PANELS

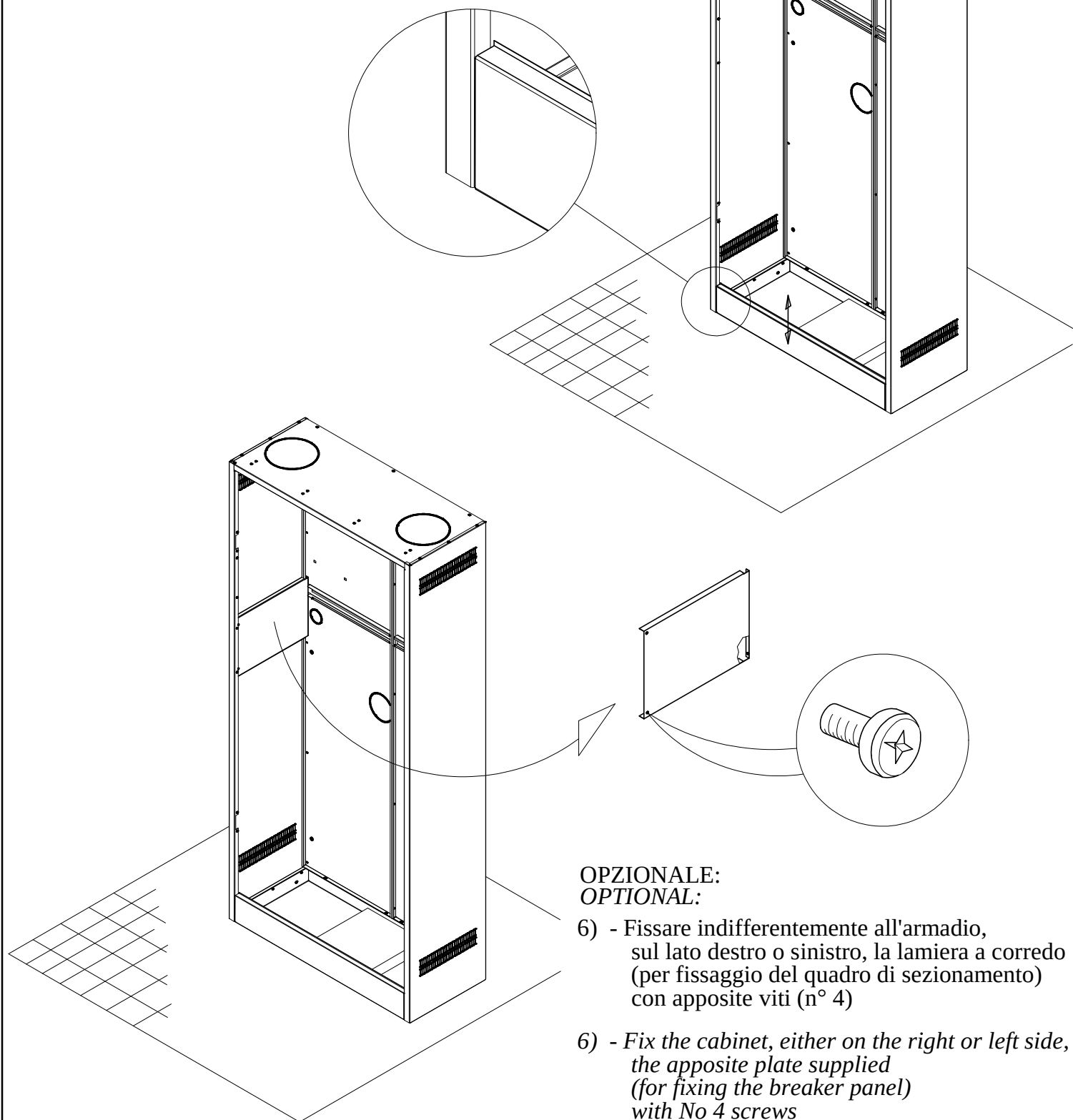
4) - Posizionare su piano orizzontale le pareti fiancate e unire con apposite viti (n° 5 + 5) alla parete schienale; unire con apposite viti (n° 6 + 6) la vasca di fondo e componente tetto alle fiancate

4) - *Place on a horizontal plane the side panels and fix them to the backplate with No 5+5 screw; then fix the bottom plate and the top plate with No 6+6 screws to the side panels*

ASSEMBLAGGIO ZOCCOLO SOTTOPORTA AMOVIBILE
ASSEMBLING REMOVABLE LOWER PANEL SKIRTING

5) - Posizionare armadio in verticale; fissare questo componente tramite gli appositi fori e perni di accoppiamento sui fianchi

5) - *Place the cabinet vertically; fix this skirting to the cabinet through the apposite holes and pins on the sides*



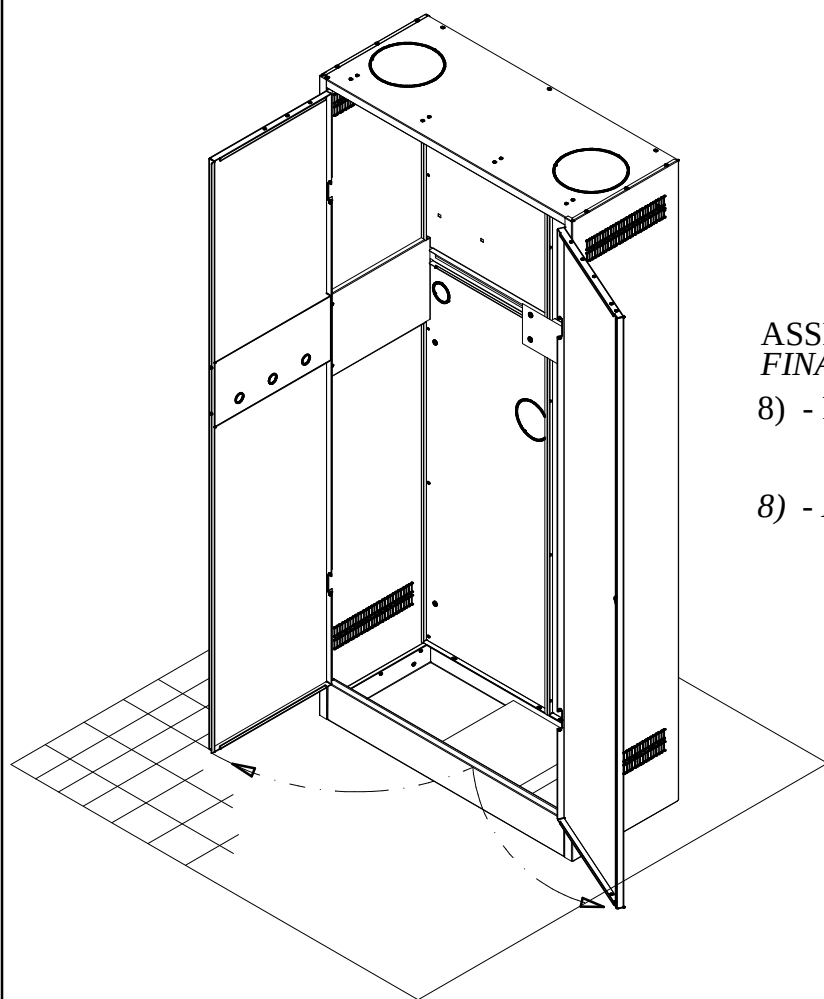
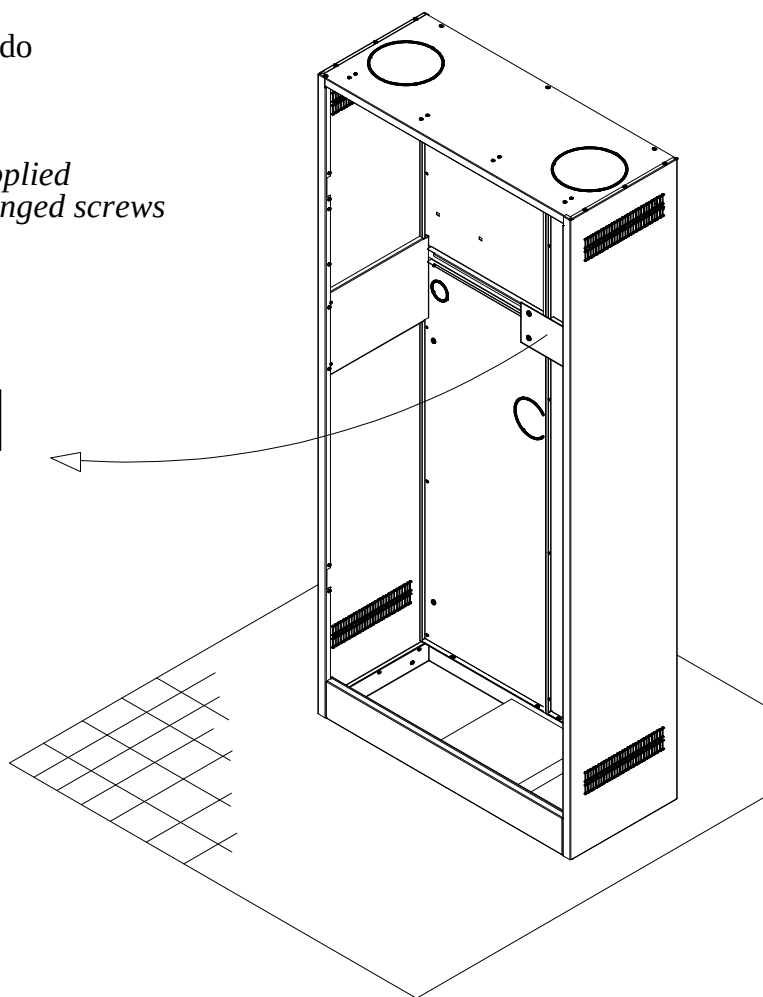
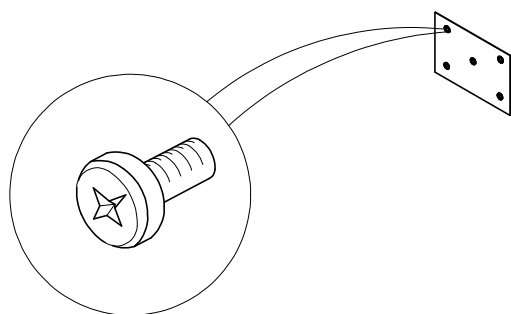
OPZIONALE:
OPTIONAL:

6) - Fissare indifferentemente all'armadio, sul lato destro o sinistro, la lamiera a corredo (per fissaggio del quadro di sezionamento) con apposite viti (n° 4)

6) - *Fix the cabinet, either on the right or left side, the apposite plate supplied (for fixing the breaker panel) with No 4 screws*

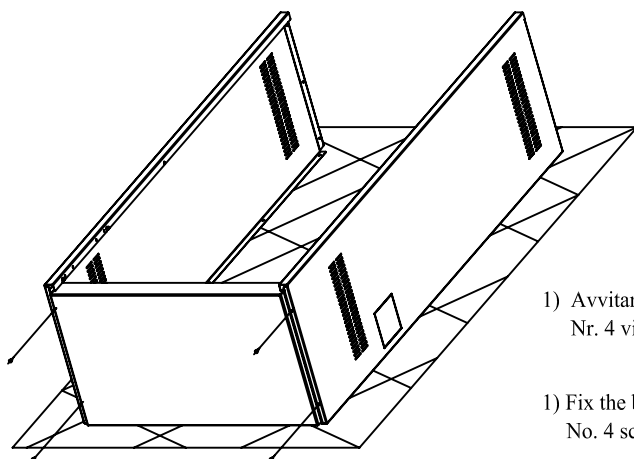
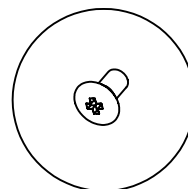
OPZIONALE:
OPTIONAL:

- 7) - Fissare la lamiera (300x150x1.5) a corredo per fissaggio quadro di comando tramite n° 2 viti flangiate a corredo
- 7) - *Fix the apposite plate (300x150x1.5) supplied for fixing the control panel with No 2 flanged screws*



ASSEMBLAGGIO FINALE CON PORTE (Dx - Sx)
FINAL ASSEMBLING CLOSET DOORS

- 8) - Posizionare e inserire nelle apposite cerniere le antine porta (Dx - Sx)
- 8) - *Position and insert into the apposite hinges the closet doors*

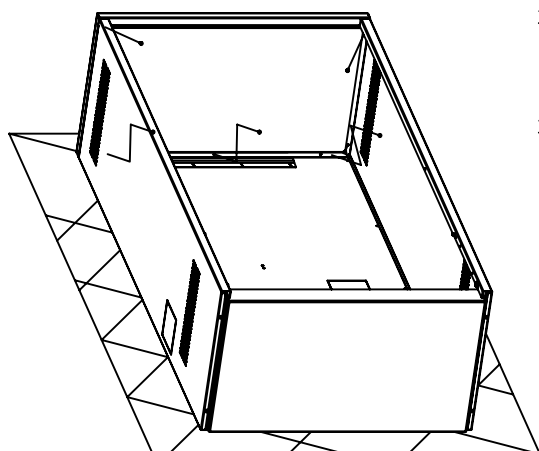
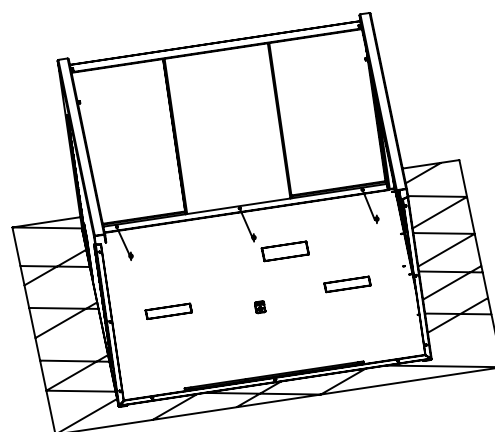


1) Avvitare la base ai fianchi
Nr. 4 viti

1) Fix the bottom plate to the side panels
No. 4 screws

2) Posizionare la piastra posteriore
all'interno dei fianchi ed avvitare alla base
Nr. 3 viti

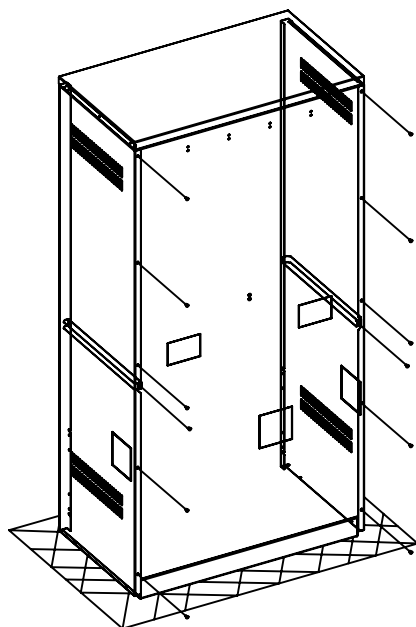
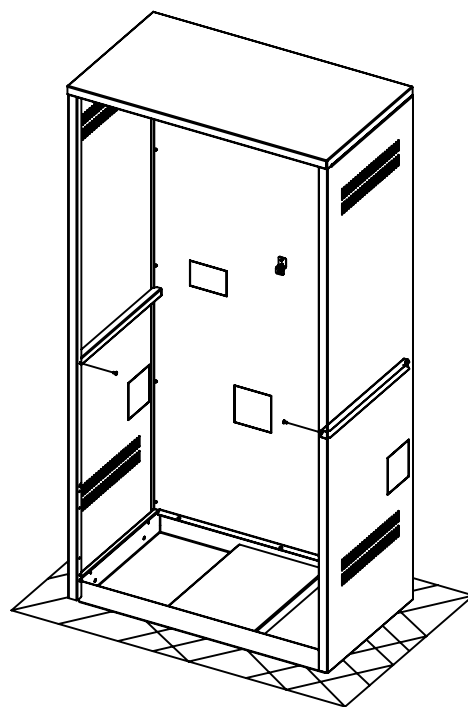
2) Place the backplate between the side panels
and fix it to the bottom plate
No. 3 screws



3) Posizionare il tetto ed avvitare alla piastra posteriore
ed ai fianchi
Nr. 7 viti

3) Place the top panel in position and fix it to the backplate
and to the side panels
No. 7 screws

- 4) Posizionare i supporti mensola ed avvitarli ai fianchi
Nr. 2 viti
- 4) Place the middle plate supports in position and fix them to the side panels
No. 2 screws



- 5) Avvitare la piastra posteriore ai fianchi
Nr. 12 viti
- 5) Fix the backplate to the side panels
No. 12 screws

- 6) Inserire lo sportello inferiore nelle apposite sedi e posizionare la porta
- 6) Place the lower front panel in position and then the upper front panel in position

